

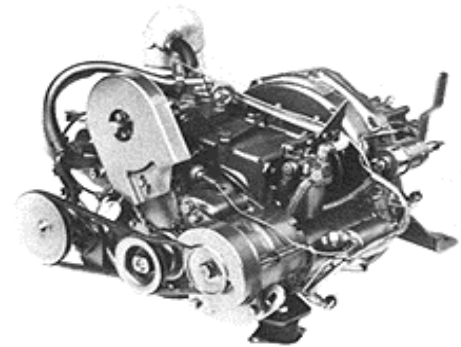
# YSM-12

## Yanmar Europe Marine Engine



### Gaskets/Washers/O-rings

1	<b>704571-92600</b>	<b>Gasket Set</b>
1	104564-01332	Head Gasket
2	104200-01490	Sump Gasket
1	104571-01410	Side Cover Gasket
1	104500-11310	Bonnet Gasket
1	104511-12100	Inlet Manifold Gasket
1	104500-13200	Exhaust Manifold Gasket
1	N/A	Exhaust Elbow Gasket
2	101704-11450	Packing, Pre-Combustion Chamber
1	103854-11490	Insulator, Chamber, Heating
1	103338-32570	Oil Pump O-ring
2	104900-01300	O-Ring - Cylinder Liner
1	104511-02220	Crankshaft Seal (Flywheel End)
1	104511-02020	Brg Cap Gasket (Flywheel End)
1	104200-76500	Crankshaft Seal/Timing Cover



YSE Marine Engine

### Bearings

1	103338-02120	Main Bearing Std (Flywheel End)
1	104500-02100	Main Bearing
1	103338-23300	B/E Bearing Std
1	103438-23910	Piston Pin Bush
1	Refer P/Book	Camshaft Bush

### 0.25mm

### 0.50mm

104500-02150	104500-02160
104500-02130	104500-02140
104500-23350	104500-23360
N/A	N/A
N/A	N/A

### Liner, Pistons, Rings

1	104500-01100	Liner Assy (no o'rings)
1	<b>704571-22720</b>	<b>Piston &amp; Ring Assy Std</b>
1	704571-22500	Ring Set Std
1	105500-22300	Piston Pin
2	124250-22400	Circlip
1	<b>704500-23100</b>	<b>Con-Rod Assy</b>

### 0.25mm

### 0.50mm

N/A	N/A
N/A	N/A
N/A	N/A

### Cylinder Head

1	104511-11100	Inlet Valve
1	104511-11110	Exhaust Valve
2	104511-11120	Valve Springs
1	N/A	Valve Stem Seals (Exhaust)
1	N/A	Valve Stem Seals (Inlet)
2	27310-080001	Cotter, Valve Spring

### Filters,

1	N/A	<b>Air Filter/Washable</b>
1	<b>104500-55710</b>	<b>Fuel Filter</b>
1	<b>104271-35130</b>	<b>Oil Filter/Washable</b>
1	<b>104271-34810</b>	<b>Dipstick</b>
1	NLA	<b>Crank Handle</b>
1	<b>104271-77350</b>	<b>V-Belt</b>

### Fuel Injection/Oil Lines

1	<b>704571-51700</b>	<b>Fuel Injection Pump</b>
1	104571-51100	Plunger With Barrel
1	124060-51300	Valve W/Seat, Delivery Valve
1	<b>704511-53100</b>	<b>Fuel Injector</b>
1	124770-53000	Nozzle Assy
1	105582-59141	Fuel Line- Inj Return Line
1	NLA	Fuel Line-Injection Pump - Injector
1	124070-59060	Fuel Line- F/Tank - Injection Pump
1	124070-52010	Fuel Lift Pump

### Cooling /Sea Water

1	104271-42000	Sea Water Pump Assy
1	104211-42070	Impeller
1	124070-42060	Water Pump Shaft
1	104211-42090	Gasket, Cover
2	24107-062004	Shaft Bearings
1	104211-42100	Seal

### Electrical Components

1	104271-67550	Engine Stop Cable
1	104211-77011	Starter Motor
1	124070-91250	Ignition Switch
1	124070-91290	Ignition Key

### Cooling Hoses, Thermostat, Anodes

1	105582-49200	Thermostat
1	104211-49160	Thermostat Gasket
1	27210-200300	Anode, Upper Cover Assy
1	23414-250000	Gasket - Anode
1	104214-13521	Elbow, Water Mixing
1	104214-13580	Joint, Elbow

