

# YDG2501SE

**Yanmar Industrial Engine**



### Gaskets/Washers/O-rings

1	<b>714770-92600</b>	<b>Gasket Set</b>
1	114770-01340	Head Gasket
1	114250-01380	Push Rod O-ring
1	114250-01412	Crank Case Gasket
1	114250-11311	Bonnet Gasket
1	114250-11460	Injector Nozzle Gasket to Head
1	114350-11470	Injector Nozzle Spacer
1	114250-12201	Intake Manifold Gasket
1	114250-13201	Exhaust Manifold Gasket
1	103338-32570	Oil Pump O-ring
1	160210-02220	Crankshaft Seal (Flywheel End)
1	24421-304508	Crankshaft Seal



**YDG-Series Engine**

### Bearings

1	114250-02100	Main Bearing (Flywheel End)
1	114250-02113	Main Bearing
2	N/A	Balancer Shaft Bearing
1	714250-23600	B/E Bearing Std
1	24101-062050	Camshaft Bearing (Flywheel End)
1	24162-152112	Camshaft Needle Bearing

0.25mm	0.50mm
114250-02200	114250-02210
N/A	N/A
N/A	N/A
714250-23610	714250-23620

### Pistons, Rings

1	<b>714780-22720</b>	<b>Piston &amp; Ring Assy Std</b>
1	714770-22500	Ring Set Std
1	114299-22300	Piston Pin
2	22252-000190	Circlip

0.25mm	0.50mm
714780-22620	714780-22580
714770-22540	714770-22550

### Cylinder Head

1	114250-11101	Inlet Valve
1	114250-11113	Exhaust Valve
2	114250-11340	Valve Stem Seal
2	114250-11120	Valve Springs
2	714250-11570	Cotter
2	119260-11370	Cap, Valve

### Generator Components/Electrical

4	183250-08220	Generator Mounts
1	<b>183784-74070</b>	<b>Generator Assy 2.0KVA</b>
1	183731-74350	Rotor Assy
1	X2A00919KA	AVR
1	183250-74271	Brush Assy
1	114362-77011	Starter Motor
1	160797-77250	Ignition Switch
1	160797-77270	Ignition Keys

### Fuel Injection

1	<b>783250-51701</b>	<b>Fuel Injection Pump</b>
1	114250-51300	Delivery Valve
1	183250-51200	Body With Plunger
1	<b>714250-53101</b>	<b>Fuel Injector</b>
1	114250-53001	Nozzle Assy
1	114250-53400	Injector Shim Pack
1	183250-55320	Fuel Tap Cock Assy
1	194555-04390	Fuel Cap Assy
1	783366-55700	Fuel Tank Assy

### Filters

1	<b>114250-12580</b>	<b>Air Filter</b>
1	<b>114366-55120</b>	<b>Fuel Filter</b>
1	<b>114250-35110</b>	<b>Oil Filter</b>