

# ***TF-120ME***

***Yanmar Industrial Engine***



**Gaskets/Washers/O-rings**

- 1 **705500-92601 Gasket Set**
- 1 105500-01330 Head Gasket
- 1 977770-01212 Sump Gasket Liquid
- 1 105500-01410 Crank Case Side Cover Gasket
- 1 105500-11310 Bonnet Gasket
- 1 119625-11871 Injector Spacer - Head
- 1 119625-11880 Nozzle Protector
- 1 105500-12050 Intake Manifold Gasket
- 1 105500-13200 Exhaust Manifold Gasket
- 1 103854-32051 Oil Pump O-ring
- 1 24421-506809 Crankshaft Seal (Flywheel End)
- 1 105500-02020 Bearing Cap Gasket (Flywheel End)
- 1 120270-61250 Crankshaft Seal



***TF-Series Engine***

**Bearings**

- 1 105600-02300 Main Ball Bearing (Flywheel End)
- 1 10560H-02310 Main Ball Bearing
- 1 705500-23600 B/E Bearing Std
- 1 105500-23910 Piston Pin Bush

**0.25mm**

**0.50mm**

- N/A N/A
- N/A N/A
- 705500-23610 705500-23620

**Pistons, Rings**

- 1 705600-01900 Liner Assy
- 1 **105600-22090 Piston & Ring Assy Std**
- 1 704600-22502 Ring Set Std
- 1 105500-22300 Piston Pin
- 2 105500-22400 Circlip
- 1 **705500-23100 Con-Rod Assy**

**0.25mm**

**0.50mm**

- N/A N/A
- 105600-22470 105600-22480
- 105600-22510 105600-22520

**Cylinder Head**

- 1 105500-11100 Inlet Valve
- 1 105500-11111 Exhaust Valve
- 2 104600-11120 Valve Springs
- 2 27310-080001 Cotter

**Senders (Shutdown Kit)**

- 1 114250-39450 Oil Sender
- 1 121250-44901 Temp Sender

**V/Belt, Pulleys**

- 1 25117-003851 V-Belt
- 1 105500-44810 Tension Pulley, Assy
- 1 105100-76790 Crank Handle

**Fuel Injection**

- 1 **705600-51103 Fuel Injection Pump**
- 1 105500-51600 Plunger With Barrel
- 1 105300-51300 Valve W/Seat, Delivery Valve
- 1 **705500-53100 Fuel Injector**
- 1 105500-53000 Nozzle Assy
- 1 114250-53400 Injector Shim Pack
- 1 105500-59800 Fuel Line- Fuel Pump to Injector
- 1 105500-59100 Fuel Line- Inj Return to Tank
- 1 105300-59570 Fuel Line- Tank to Filter Assy
- 1 105500-59020 Fuel Line- Tank to F/Pump
- 1 101168-55040 Fuel Cap Assy
- 1 705500-55704 Fuel Tank Assy

**Electrical Components**

- 1 105500-44201 Fan Assy
- 1 105100-77011 Starter Motor
- 1 106100-77620 Ignition Switch Assy
- 1 106100-77630 Ignition Key

**Filters**

- 1 **105500-12570 Air Filter**
- 1 **105370-55710 Fuel Filter**
- 1 **105300-55530 Fuel Filter Bowl**
- 1 **105306-35052 Oil Filter**