

# **L75AE-DETM**

**Yanmar Industrial Engine**

# **YANMAR**

**Diesel Power**

## **Gaskets/Washers/O-rings**

- 1 **714589-92600 Gasket Set**
- 1 114550-01340 Head Gasket
- 1 114650-01380 Push Rod O-ring
- 1 114650-01412 Crank Case Gasket
- 1 114650-11310 Bonnet Gasket
- 1 114250-11460 Injector Nozzle Gasket to Head
- 1 114350-11470 Injector Nozzle Spacer
- 1 114650-12300 Intake Manifold Gasket
- 1 114650-13201 Exhaust Manifold Gasket
- 1 103338-32570 Oil Pump O-ring
- 1 24423-355008 Crankshaft Seal (Flywheel End)
- 1 24423-355008 Crankshaft Seal



***L-Series Engine***

## **Bearings**

- 1 114650-02100 Main Bearing (Flywheel End)
- 1 114650-02150 Main Ball Bearing
- 2 24101-062034 Balancer Shaft Ball Bearing
- 1 714650-23600 B/E Bearing Std
- 1 124060-23910 Piston Pin Bush
- 1 24101-062070 Camshaft Bearing (Flywheel End)
- 1 24162-152112 Camshaft Needle Bearing

### **0.25mm**

### **0.50mm**

- 114650-02200 114650-02210
- N/A N/A
- N/A N/A
- 714650-23610 714650-23620

## **Pistons, Rings**

- 1 **714560-22723 Piston & Ring Assy Std**
- 1 714550-22502 Ring Set Std
- 1 114699-22300 Piston Pin
- 2 22252-000210 Circlip
- 1 **714650-23700 Con-Rod Assy**

### **0.25mm**

### **0.50mm**

- 714560-22624 714560-22580
- 714550-22542 714550-22550

## **Cylinder Head**

- 1 114650-11100 Inlet Valve
- 1 114654-11110 Exhaust Valve
- 2 114650-11340 Valve Stem Seal
- 2 114650-11121 Valve Springs
- 2 27310-070001 Cotter
- 2 104211-11370 Cap, Valve

## **Electrical Components**

- 1 114351-77500 Ignition Switch Assy
- 1 106100-77630 Ignition Key
- 1 114362-77011 Starter Motor
- 1 119660-77710 Current Limiter

## **Fuel Injection**

- 1 **783550-51740 Fuel Injection Pump**
- 1 114650-51300 Delivery Valve
- 1 183650-51400 Body With Plunger
- 1 **714650-53100 Fuel Injector**
- 1 114650-53000 Nozzle Assy
- 1 114250-53400 Injector Shim Pack
- 1 114250-55300 Fuel Tap Cock Assy
- 1 114288-55040 Fuel Cap Assy
- 1 714668-55700 Fuel Tank Assy

## **Recoil**

- 1 Refer P/Book Recoil Assy
- 1 " Recoil Spring
- 1 " Recoil Reel
- 1 " Recoil Rope

## **Filters**

- 1 **114650-12590 Air Filter**
- 1 **114250-55121 Fuel Filter**
- 1 **114250-35110 Oil Filter**