

L70AE-SE

Yanmar Industrial Engine



Gaskets/Washers/O-rings

- 1 **714870-92600 Gasket Set**
- 1 114870-01340 Head Gasket
- 1 114350-01380 Push Rod O-ring
- 1 114350-01411 Crank Case Gasket
- 1 114250-11311 Bonnet Gasket
- 1 114250-11460 Injector Nozzle Gasket to Head
- 1 114350-11470 Injector Nozzle Spacer
- 1 114350-12202 Intake Manifold Gasket
- 1 114250-13201 Exhaust Manifold Gasket
- 1 103338-32570 Oil Pump O-ring
- 1 24421-304508 Crankshaft Seal (Flywheel End)
- 1 24421-304508 Crankshaft Seal



L-Series Engine

Bearings

- | | <u>0.25mm</u> | <u>0.50mm</u> |
|---|----------------------|----------------------|
| 1 114350-02100 Main Bearing (Flywheel End) | 114350-02200 | 114350-02210 |
| 1 114350-02113 Main Ball Bearing | N/A | N/A |
| 2 24101-062024 Balancer Shaft Ball Bearing | N/A | N/A |
| 1 714350-23600 B/E Bearing Std - Suit Aluminium Con-Rod | 714350-23610 | 714350-23620 |
| 1 714380-23600 B/E Bearing Std - Suit Steel Con-Rod | 714380-23610 | 714380-23620 |
| 1 114380-23910 Piston Pin Bush to Suit Steel Con-Rod | | |
| 1 24101-062060 Camshaft Bearing (Flywheel End) | | |
| 1 24162-152112 Camshaft Needle Bearing | | |

Pistons, Rings

- | | <u>0.25mm</u> | <u>0.50mm</u> |
|--|----------------------|----------------------|
| 1 714870-22720 Piston & Ring Assy Std | 714870-22620 | 714870-22580 |
| 1 714870-22500 Ring Set Std | 714870-22540 | 714870-22550 |
| 1 114350-22301 Piston Pin | | |
| 2 22252-000210 Circlip | | |
| 1 714380-23700 Con-Rod Assy (New, Steel Con-Rod Replaces Old Aluminium Con-Rod) | | |

Cylinder Head

- 1 114350-11101 Inlet Valve
- 1 114350-11113 Exhaust Valve
- 2 114350-11340 Valve Stem Seal
- 2 114350-11120 Valve Springs
- 2 27310-060001 Cotter
- 2 105010-11490 Cap, Valve

Electrical Components

- 1 114351-77500 Ignition Switch Assy
- 1 106100-77630 Ignition Key
- 1 114351-77010 Starter Motor
- 1 114253-77521 Regulator

Fuel Injection

- 1 **714870-51700 Fuel Injection Pump**
- 1 114250-51300 Delivery Valve
- 1 114350-51200 Body With Plunger
- 1 **714870-53100 Fuel Injector**
- 1 114870-53000 Nozzle Assy
- 1 114250-53400 Injector Shim Pack
- 1 114250-55300 Fuel Tap Cock Assy
- 1 114288-55040 Fuel Cap Assy
- 1 714350-55711 Fuel Tank Assy

Recoil

- 1 Refer P/Book Recoil Assy
- 1 " Recoil Spring
- 1 " Recoil Reel
- 1 " Recoil Rope

Filters

- 1 **114250-12580 Air Filter**
- 1 **114250-55121 Fuel Filter**
- 1 **114250-35110 Oil Filter**