

6LYM-UTE

Yanmar Marine Engine



Gaskets/Washers/O-rings

1	N/A	Gasket Set
1	119593-01342	Head Gasket T1.5
1	977770-01212	Sump Gasket (Liquid)
1	977770-01212	Timing Cover Gasket (Liquid)
1	119593-11380	Bonnet Gasket
1	119593-12111	Inlet Manifold Gasket
2	119593-13202	Exhaust Manifold Gasket
1	119593-13250	Exhaust Elbow Gasket
6	119593-11870	Protector, Nozzle
6	119593-11880	Seat, Nozzle
1	977770-01212	Oil Pump Gasket (Liquid)
1	124411-01780	Crankshaft Seal (Flywheel End)
1	977770-01212	Brg Cap Gasket (Flywheel End)
1	121850-01800	Crankshaft Seal/Timing Cover



6LY Marine Engine

Bearings

7	719593-02800	Main Bearing Std
2	719593-02590	Main Thrust Bearing
6	719593-23600	B/E Bearing Std
6	119173-23100	Piston Pin Bush
1	119000-02410	Camshaft Bush
3	119593-02420	Camshaft Bush

0.25mm

0.50mm

119593-02120	119593-02130
119593-02170	119593-02180
119595-23310	119595-23320
N/A	N/A
N/A	N/A
N/A	N/A

Liner, Pistons, Rings

6	119171-01101	Liner Assy
6	719593-22722	Piston & Ring Assy Std
6	119593-22351	Ring Set Std
6	119173-22300	Piston Pin
12	22252-000370	Circlip
6	719593-23700	Con-Rod Assy

0.25mm

0.50mm

N/A	N/A
N/A	N/A
N/A	N/A

Cylinder Head

6	119173-11101	Inlet Valve
6	119173-11110	Exhaust Valve
12	124617-11120	Valve Springs
6	119171-11150	Valve Stem Seals (Exhaust)
6	121850-11150	Valve Stem Seals (Inlet)
12	27310-090001	Cotter, Valve Spring

Filters,

1	119593-18880	Air Filter/Pre Cleaner
1	119593-35100	Oil Strainer (FF)
1	41650-502330	Fuelt Filter
1	119593-34870	Dipstick
1	119593-42280	V-Belt

Fuel Injection/Oil Lines

1	719573-51302	Fuel Injection Pump (Rotary Style)
6	119593-51100	Plunger With Barrel
6	119593-51300	Valve W/Seat, Delivery Valve
6	719588-53101	Fuel Injector
6	119588-53001	Nozzle Assy
1	119593-59810	Fuel Line- Fuel Injector No1
1	119593-59820	Fuel Line- Fuel Injector No2
1	119593-59830	Fuel Line- Fuel Injector No3
1	119593-59840	Fuel Line- Fuel Injector No4
1	119593-59850	Fuel Line- Fuel Injector No5
1	119593-59860	Fuel Line- Fuel Injector No6
1	N/A	Fuel Lift Pump

Cooling /Sea Water

1	719593-42700	Sea Water Pump Assy
1	119593-42200	Impeller
1	119593-42530	Water Pump Shaft
1	24321-000700	O-ring, Cover
1	24104-062044	Shaft Bearings
1	123472-42060	Mechanical Seal
1	119593-42010	Fresh Water Pump Assy
1	119593-42021	Fresh Water Pump Gasket

Electrical Components/V-Belt

1	129470-67320	Engine Stop Solenoid
1	124610-77019	Starter Motor
1	121575-91250	Ignition Switch (D Type Panel)
1	123482-91291	Ignition Key

Cooling Hoses, Thermostat, Anodes

1	119593-49550	Thermostat
1	119593-49291	Thermostat Gasket
1	Refer P/Book	Cooling Hoses
2	171301-54900	Anode-Air Cooler
1	119588-13501	Exhaust Elbow

