

# 6LYA-UTE

## Yanmar Marine Engine



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### Gaskets/Washers/O-rings

1	N/A	<b>Gasket Set</b>
1	119593-01342	Head Gasket T1.5
1	977770-01212	Sump Gasket (Liquid)
1	977770-01212	Timing Cover Gasket (Liquid)
1	119593-11360	Bonnet Gasket
1	119593-12111	Inlet Manifold Gasket
2	119593-13202	Exhaust Manifold Gasket
1	119574-13250	Exhaust Elbow Gasket
6	119593-11870	Protector, Nozzle
6	119574-11880	Seat, Nozzle
1	N/A	Oil Pump Gasket (Liquid)
1	124411-01780	Crankshaft Seal (Flywheel End)
1	977770-01212	Brg Cap Gasket (Flywheel End) (Liquid)
1	119595-01800	Crankshaft Seal/Timing Cover

### Bearings

7	719593-02800	Main Bearing Std
2	719593-02590	Main Thrust Bearing
6	719593-23600	B/E Bearing Std
6	119173-23100	Piston Pin Bush
1	119000-02410	Camshaft Bush
3	119593-02420	Camshaft Bush

### Liner, Pistons, Rings

6	119171-01101	Liner Assy
<b>6</b>	<b>719574-22720</b>	<b>Piston &amp; Ring Assy Std</b>
6	119593-22351	Ring Set Std
6	119173-22300	Piston Pin
12	22252-000370	Circlip
<b>6</b>	<b>719593-23700</b>	<b>Con-Rod Assy</b>

### Cylinder Head

6	119173-11101	Inlet Valve
6	119593-11110	Exhaust Valve
6	124617-11130	Valve Spring (Inner)
6	124617-11120	Valve Spring (Outer)
6	119171-11150	Valve Stem Seals (Exhaust)
6	121850-11150	Valve Stem Seals (Inlet)
12	27310-090001	Cotter, Valve Spring

### Fuel Injection/Oil Lines

<b>1</b>	<b>719574-51303</b>	<b>Fuel Injection Pump (Rotary Style)</b>
6	119593-51100	Plunger With Barrel
6	119593-51300	Valve W/Seat, Delivery Valve
<b>6</b>	<b>719573-53100</b>	<b>Fuel Injector</b>
6	119195-53000	Nozzle Assy
1	119573-59710	Fuel Line- Fuel Injector No1
1	119573-59720	Fuel Line- Fuel Injector No2
1	119573-59730	Fuel Line- Fuel Injector No3
1	119573-59740	Fuel Line- Fuel Injector No4
1	119573-59750	Fuel Line- Fuel Injector No5
1	119573-59760	Fuel Line- Fuel Injector No6
1	127691-52010	Fuel Lift Pump

### Electrical Components/V-Belt

1	129470-67320	Engine Stop Solenoid
1	124610-77019	Starter Motor
1	121575-91250	Ignition Switch (D Type Panel)
1	123482-91291	Ignition Key

### 0.25mm

119593-02120	119593-02130
119593-02170	119593-02180
119595-23310	119595-23320
N/A	N/A
N/A	N/A
N/A	N/A

### 0.50mm

### 0.25mm

N/A	N/A
N/A	N/A
N/A	N/A

### 0.50mm

N/A	N/A
N/A	N/A
N/A	N/A

### Filters,

1	119593-18880	Air Filter/Pre Cleaner
1	119593-35100	Oil Strainer (FF)
1	41650-502330	Fuelt Filter
1	119574-34860	Dipstick
1	119593-42280	V-Belt

### Cooling /Sea Water

1	119574-42500	Sea Water Pump Assy
1	119574-42550	Impeller
1	X0135771	Water Pump Shaft
1	X0506589	O-ring, Cover
2	X050825	Shaft Bearings
1	X0520505	Mechanical Seal
1	119593-42010	Fresh Water Pump Assy
1	119593-42021	Fresh Water Pump Gskt

### Cooling Hoses, Thermostat, Anodes

1	119593-49550	Thermostat
1	119593-49291	Thermostat Gasket
1	Refer P/Book	Cooling Hoses
2	119574-44150	Anode, CFW Cooler
2	119574-44150	Anode, Oil Cooler
1	119574-18790	Anode, Air Cooler
1	119574-13500	Exhaust Elbow

