

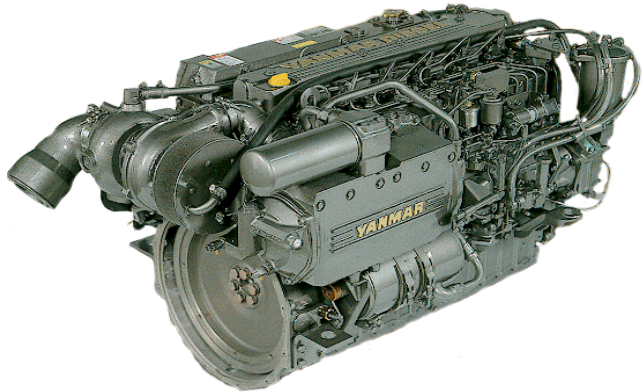
# 6LY2-STE

## Yanmar Marine Engine



### Gaskets/Washers/O-rings

1	N/A	Gasket Set
1	119595-01350	Head Gasket (T=1.3)
1	977770-01212	Sump Gasket (Liquid)
1	977770-01212	Timing Cover Gasket (Liquid)
1	119593-11380	Bonnet Gasket
1	119593-12111	Inlet Manifold Gasket
2	119593-13202	Exhaust Manifold Gasket
1	119574-13250	Exhaust Elbow Gasket
6	120324-11900	Protector, Nozzle
6	120324-11910	Seat, Nozzle
1	24311-000280	Oil Pump Gasket
1	124411-01780	Crankshaft Seal (Flywheel End)
1	977770-01212	Brg Cap Gasket (Flywheel End)
1	119595-01800	Crankshaft Seal/Timing Cover



6LY Marine Engine

### Bearings

7	719593-02800	Main Bearing Std
2	719593-02590	Main Thrust Bearing
6	719595-23600	B/E Bearing Std
6	119595-23101	Piston Pin Bush
1	119000-02410	Camshaft Bush
3	119593-02420	Camshaft Bush

### 0.25mm

119593-02120	119593-02130
119593-02170	119593-02180
119595-23310	119595-23320
N/A	N/A
N/A	N/A
N/A	N/A

### 0.50mm

### Liner, Pistons, Rings

6	N/A	Liner Assy
6	<b>719595-22720</b>	<b>Piston &amp; Ring Assy Std</b>
6	119595-22300	Ring Set Std
6	119503-22300	Piston Pin
12	22252-000370	Circlip
6	<b>719595-23701</b>	<b>Con-Rod Assy</b>

### 0.25mm

N/A	N/A
N/A	N/A
N/A	N/A

### 0.50mm

N/A	N/A
N/A	N/A
N/A	N/A

### Cylinder Head

6	119173-11101	Inlet Valve
6	119593-11110	Exhaust Valve
6	124617-11130	Valve Springs (Inner)
6	124617-11120	Valve Springs (Outer)
6	119171-11150	Valve Stem Seals (Exhaust)
6	121850-11150	Valve Stem Seals (Inlet)
12	27310-090000	Cotter, Valve Spring

### Filters,

1	<b>119593-18880</b>	<b>Air Filter/Pre Cleaner</b>
1	<b>119593-35100</b>	<b>Oil Filter (FF)</b>
1	<b>119593-35400</b>	<b>Oil Filter (BP)</b>
1	<b>41650-502330</b>	<b>Fuel Filter</b>
1	<b>120324-55760</b>	<b>Water/Sep Fuel Filter</b>
1	<b>Refer P/Book</b>	<b>Dipstick (2)</b>
1	<b>119593-42280</b>	<b>V-Belt</b>

### Fuel Injection/Oil Lines

1	<b>719575-51300</b>	<b>Fuel Injection Pump (Rotary Style)</b>
6	119595-51100	Plunger With Barrel
6	119595-51300	Valve W/Seat, Delivery Valve
6	<b>719575-53100</b>	<b>Fuel Injector</b>
6	119575-53000	Nozzle Assy
1	119595-59711	Fuel Line- Fuel Injector No1
1	119595-59721	Fuel Line- Fuel Injector No2
1	119595-59731	Fuel Line- Fuel Injector No3
1	119595-59741	Fuel Line- Fuel Injector No4
1	119595-59750	Fuel Line- Fuel Injector No5
1	119595-59762	Fuel Line- Fuel Injector No6
1	127691-52010	Fuel Lift Pump

### Cooling /Sea Water

1	119574-42500	Sea Water Pump Assy
1	119574-42550	Impeller
1	X0135771	Water Pump Shaft
1	119574-42570	O-ring, Cover
1	24101-060064	Shaft Bearings
1	X0520505	Mechanical Seal
1	X0529137	Oil Seal, Lip
1	119593-42010	Fresh Water Pump Assy
1	119593-42021	Fresh Water Pump Gasket

### Electrical Components/V-Belt

1	129470-67320	Engine Stop Solenoid
1	124610-77019	Starter Motor
1	121575-91250	Ignition Switch (D Type Panel)
1	123482-91291	Ignition Key

### Cooling Hoses, Thermostat, Anodes

1	127605-48590	Thermostat
1	119593-49291	Thermostat Gasket
1	Refer P/Book	Cooling Hoses
2	119574-44150	Anode, Oil Cooler
2	119574-44150	Anode, C.F.W. Cooler
1	119574-18790	Anode, Air Cooler
1	119574-13500	Exhaust Elbow