

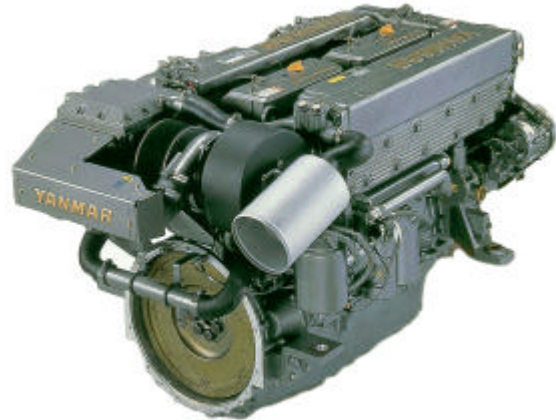
6CXM-GTE

Yanmar Marine Engine



Gaskets/Washers/O-rings

| | N/A | Gasket Set |
|---|--------------|--------------------------------|
| 1 | | |
| 2 | 127695-01340 | Head Gasket T=1.4 |
| 2 | 127695-01350 | Head Gasket T=1.5 |
| 2 | 127695-01360 | Head Gasket T=1.6 |
| 1 | 127695-01730 | Sump Gasket |
| 2 | 127695-11310 | Bonnet Gasket |
| 2 | 127695-12120 | Inlet Manifold Gasket |
| 1 | 127695-18361 | Turbo Mounting Gasket |
| 1 | 127675-18400 | Exhaust Elbow Gasket |
| 6 | 127692-11920 | Protector, Nozzle |
| 6 | 127692-11930 | Seat, Nozzle |
| 1 | 127692-01781 | Crankshaft Seal (Flywheel End) |
| 1 | 24321-001450 | Brg Cap Gasket (Flywheel End) |
| 1 | 124450-01800 | Crankshaft Seal/Timing Cover |



6CXM-GTE Marine Engine

Bearings

| | | |
|---|--------------|---------------------|
| 7 | 127695-02090 | Main Bearing Std |
| 4 | 127695-02150 | Main Thrust Bearing |
| 6 | 127695-23601 | B/E Bearing Std |
| 6 | N/A | Piston Pin Bush |
| 1 | 127695-02400 | Camshaft Bush |
| 6 | 127695-02420 | Camshaft Bush |

0.25mm

0.50mm

| | |
|--------------|--------------|
| 127695-02250 | 127695-02260 |
| N/A | N/A |
| 127695-23350 | 127695-23360 |
| N/A | N/A |
| N/A | N/A |
| N/A | N/A |
| N/A | N/A |

Liner, Pistons, Rings

| | | |
|----------|---------------------|-----------------------------------|
| 6 | Refer P/Book | Liner Assy |
| 6 | 727692-22720 | Piston & Ring Assy Std |
| 6 | 127692-22100 | Ring Set Std |
| 6 | 127695-22300 | Piston Pin |
| 12 | 22252-000460 | Circlip |
| 6 | 727692-23700 | Con-Rod Assy |

0.25mm

0.50mm

| | |
|-----|-----|
| N/A | N/A |
| N/A | N/A |
| N/A | N/A |

Cylinder Head

| | | |
|----|--------------|------------------------------------|
| 12 | 127695-11100 | Inlet Valve |
| 12 | 127695-11110 | Exhaust Valve |
| 24 | 127616-11120 | Valve Springs |
| 24 | 127616-11280 | Valve Stem Seals (Inlet & Exhaust) |
| 24 | 27310-080001 | Cotter, Valve Spring |

Filters.

| | | |
|----------|---------------------|-------------------------------|
| 1 | 127692-18880 | Air Filter/Pre Cleaner |
| 2 | 127695-35150 | Oil Strainer |
| 2 | 127695-55630 | Fuelt Filter |
| 2 | 127675-34050 | Dipstick |
| 2 | 25132-004250 | V-Belt |

Fuel Injection/Oil Lines

| | | |
|----------|---------------------|------------------------------|
| 1 | 727672-51300 | Fuel Injection Pump |
| 6 | 127692-51101 | Plunger With Barrel |
| 6 | 127695-51301 | Valve W/Seat, Delivery Valve |
| 6 | 727672-53100 | Fuel Injector |
| 6 | 127672-53000 | Nozzle Assy |
| 1 | 127695-59811 | Fuel Line- Fuel Injector No1 |
| 1 | 127695-59821 | Fuel Line- Fuel Injector No2 |
| 1 | 127695-59831 | Fuel Line- Fuel Injector No3 |
| 1 | 127695-59841 | Fuel Line- Fuel Injector No4 |
| 1 | 127695-49851 | Fuel Line- Fuel Injector No5 |
| 1 | 127695-59861 | Fuel Line- Fuel Injector No6 |
| 1 | 127692-52000 | Fuel Lift Pump |

Cooling /Sea Water

| | | |
|---|--------------|--------------------------|
| 1 | 127695-42010 | Sea Water Pump Assy |
| 1 | 128620-42200 | Impeller |
| 1 | 127695-42080 | Water Pump Shaft |
| 1 | 24311-000200 | O-ring, Cover |
| 2 | 24101-063044 | Shaft Bearings |
| 1 | 128620-42060 | Mechanical Seal |
| 1 | 24423-203508 | Lip Seal |
| 1 | 127692-43000 | Fresh Water Pump Assy |
| 1 | 127675-43120 | Freash Water Pump Gasket |

Cooling Hoses, Thermostat, Anodes

| | | |
|---|--------------|-------------------------|
| 1 | 145640-48410 | Thermostat |
| 1 | 144626-48450 | Thermostat Seal |
| 1 | 127692-48380 | Thermostat O-Ring |
| 2 | 24321-000750 | Thermostat O-Ring |
| 1 | Refer P/Book | Cooling Hoses |
| 8 | 27210-200370 | Anode, Oil & Air Cooler |
| 2 | 27210-200370 | Anode, Exhaust Manifold |
| 1 | 127675-13500 | Exhaust Elbow |

Electrical Components/V-Belt

| | | |
|---|--------------|--------------------------------|
| 1 | 129470-67320 | Engine Stop Solenoid |
| 1 | 127675-77011 | Starter Motor |
| 1 | 121575-91250 | Ignition Switch (C Type Panel) |
| 1 | 123482-91291 | Ignition Key |

