

3TNE68

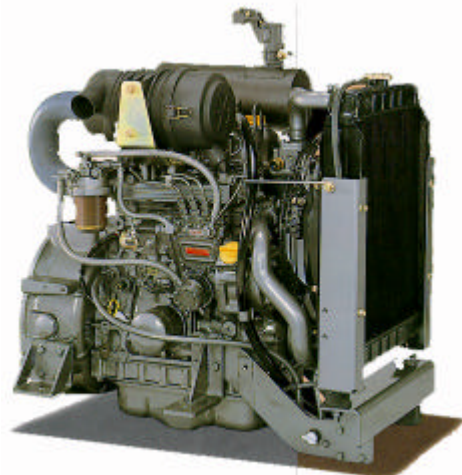
Models G2/EPP/EMR/EFF

Yanmar Industrial Engine



Gaskets/Washers/O-rings

- 1 **719265-92611 Gasket Set**
- 1 119265-01341 Head Gasket
- 2 977770-01212 Sump Gasket (Liquid)
- 1 977770-01212 Timing Cover Gasket (Liquid)
- 1 119260-11310 Bonnet Gasket
- 1 119270-12110 Intake Manifold Gasket
- 1 119260-13110 Exhaust Manifold Gasket
- 2 121000-13201 Gasket Manifold to Muffler
- 1 119660-32020 Oil Pump Gasket
- 1 124085-02220 Crankshaft Seal (Flywheel End)
- 1 977770-01212 Brg Cap Gasket (Flywheel End)
- 1 119620-01800 Crankshaft Seal



TNE-Series Engine

Bearings

- 4 119260-02800 Main Bearing Std
- 2 119260-02930 Main Thrust Bearing
- 3 719260-23600 B/E Bearing Std
- 3 119260-23910 Piston Pin Bush
- 1 119260-02410 Camshaft Bearing

<u>0.25mm</u>	<u>0.50mm</u>
719260-02870	N/A
N/A	N/A
719260-23610	N/A

Liner, Pistons, Rings

- 3 **119265-22090 Piston & Ring Assy Std**
- 3 119265-22500 Ring Set Std
- 3 119265-22300 Piston Pin
- 6 22252-00020 Circlip
- 3 **119265-23100 Con-Rod Assy**

<u>0.25mm</u>	<u>0.50mm</u>
119625-22900	N/A
119265-22950	N/A

Cylinder Head

- 3 119260-11100 Inlet Valve
- 3 119265-11110 Exhaust Valve
- 6 119260-11340 Valve Stem Seals
- 6 114250-11120 Valve Springs
- 6 27310-055001 Cotter
- 6 119260-11370 Cap, Valve

Cooling Hoses, V-Belt

- 1 119688-49010 Top Radiator Hose
- 1 119645-49020 Bottom Radiator Hose
- 1 25117-003351 V-Belt
- 1 129350-49800 Thermostat
- 1 119265-42002 Water Pump

Fuel Injection

- 1 **719225-51100 Fuel Injection Pump**
- 1 119225-51100 Plunger With Barrel
- 1 119225-51300 Valve W/Seat, Delivery Valve
- 3 **719620-53700 Fuel Injector**
- 3 119620-53000 Nozzle Assy
- 1 119225-59810 Fuel Line- Pump to Injector No1
- 1 119260-59820 Fuel Line- Pump to Injector No2
- 1 119260-59830 Fuel Line- Pump to Injector No3
- 1 119260-59030 Fuel Line - Pump to Filter Assy
- 1 121236-59080 Fuel Line - Lift Pump to Filter As
- 1 119600-52021 Fuel Lift Pump

Electrical Components

- 1 Refer P/Book Stop Solenoid
- 1 119631-77011 Starter Motor
- 1 119836-77201 Alternator
- 1 933110-00301 Ignition Key

Filters

- 1 **119655-12560 Air Filter**
- 1 **124550-55700 Fuel Filter**
- 1 **121254-55510 Fuel Filter Bowl**
- 1 **102103-55520 F/ Filter Bowl O-ring**
- 1 **119305-35150 Oil Filter**