

3QM30

Yanmar Marine Engine



Gaskets/Washers/O-rings

- 1 **721370-92600 Gasket Set**
- 1 121370-01340 Head Gasket From Serial Number 07011
- 1 121370-01331 Head Gasket Up to Serial Number 07011
- 1 121250-01751 Sump Gasket
- 1 124450-01512 Timing Cover Gasket
- 1 121250-11351 Bonnet Gasket
- 1 121250-12710 Inlet Manifold Gasket
- 3 121250-13520 Exhaust Manifold Gasket
- 6 104900-11450 Packing, Chamber
- 3 103854-11490 Insulator, Heat
- 1 124450-32020 Oil Pump Gasket
- 1 121250-02220 Crankshaft Seal (Flywheel End)
- 1 124460-02150 Brg Cap Gasket (Flywheel End)
- 1 124450-01800 Crankshaft Seal/Timing Cover



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Bearings

- 1 121250-02111 Main Bearing (Flywheel End)
- 1 121250-02800 Main Bearing (Middle)
- 1 121250-02810 Main Bearing (Middle)
- 1 121250-02101 Main Bearing (V-Pully)
- 2 124450-02110 Main Thrust Bearing
- 3 124450-23600 Big End Bearing
- 3 124450-23910 Piston Pin Bush

0.25mm

0.50mm

- 121254-02140 121254-02150
- 121254-02370 121254-02170
- 121254-02380 121254-02400
- 124764-02130 124764-02140
- N/A N/A
- 124450-23350 124764-23390
- N/A N/A

Liner, Pistons, Rings

- 3 Refer P/Book Liner Assy
- 3 **Refer P/Book Piston & Ring Assy Std**
- 3 Refer P/Book Ring Set Std
- 3 104600-22300 Piston Pin
- 6 104600-22400 Circlip
- 3 **724450-23100 Con-Rod Assy**

0.25mm

0.50mm

- N/A N/A
- N/A N/A
- N/A N/A

Cylinder Head

- 3 104600-11100 Inlet Valve
- 3 104600-11110 Exhaust Valve
- 6 124772-11120 Valve Springs
- 6 124770-11340 Valve Stem Seals
- 6 27310-080001 Cotter, Valve Spring

Filters.

- 1 **124770-12540 Air Filter**
- 1 **104500-55710 Fuel Filter**
- 1 **124085-35111 Oil Filter**
- 1 **124770-34800 Dipstick**
- 1 **25117-003151 V-Belt**

Fuel Injection/Oil Lines

- 1 **721370-51701 Fuel Injection Pump**
- 3 124770-51100 Plunger With Barrel
- 3 124550-51301 Valve W/Seat, Delivery Valve
- 3 **724770-53100 Fuel Injector**
- 3 124770-53000 Nozzle Assy
- 1 121370-59030 Fuel Line- Fuel Lift Pump to Filter
- 1 121370-59010 Fuel Line- Fuel Filter to Inj Pump
- 1 121370-59810 Fuel Line- Fuel Injector No1
- 1 121370-59820 Fuel Line- Fuel Injector No2
- 1 121370-59830 Fuel Line- Fuel Injector No3
- 1 121370-59500 Fuel Line- Overflow Return Line
- 1 105582-52010 Fuel Lift Pump

Cooling /Sea Water

- 1 724770-42701 Sea Water Pump Assy
- 1 128296-42070 Impeller - Main
- 1 104211-42070 Impeller - Bilge
- 1 Refer P/Book Water Pump Shaft
- 1 124223-42140 Gasket Outer Plate
- 1 124223-42110 Gasket Inner Plate (Imp)
- 1 24422-153007 Lip Seal
- 1 124223-42080 Lip Seal
- 2 24101-062024 Shaft Bearings
- 1 124223-42020 Mounting Gasket

Electrical Components

- 1 121370-77010 Starter Motor
- 1 124070-91250 Ignition Switch
- 1 124070-91290 Ignition Key

Cooling Hoses, Thermostat, Anodes

- 1 105582-49200 Thermostat
- 1 121370-49160 Thermostat Gasket Cover
- 1 Refer P/Book Cooling Hoses

