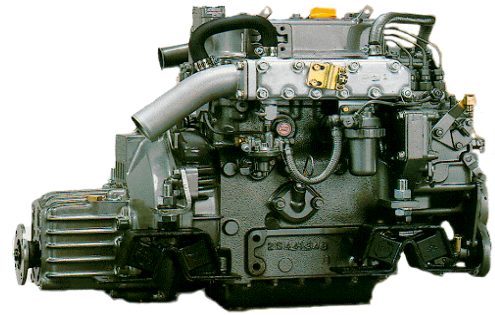


Gaskets/Washers/O-rings

- 1 **728370-92600 Gasket Set**
- 1 128370-01331 Head Gasket
- 1 121000-01751 Sump Gasket
- 1 121575-01511 Timing Cover Gasket
- 1 121450-11310 Bonnet Gasket
- 1 128370-13201 Exhaust Elbow Gasket
- 6 124950-11450 Packing, Chamber
- 2 101147-11490 Packing, Insulator
- 1 121520-01851 Fuel Lift Pump Gasket
- 1 121450-32021 Oil Pump Gasket
- 1 124085-02220 Crankshaft Seal (Flywheel End)
- 1 105225-02020 Brg Cap O-ring (Flywheel End)
- 1 121450-01801 Crankshaft Seal



3GM30 Marine Engine

Bearings

- 1 121450-02100 Main Bearing Std
- 1 121450-02170 Main Bearing (Middle)
- 1 121450-02160 Main Bearing (Middle)
- 1 121450-02110 Main Bearing (Flywheel End)
- 3 705311-23600 B/E Bearing Std
- 3 105225-23190 Piston Pin Bush
- 1 24101-062054 Camshaft Ball Bearing

- | <u>0.25mm</u> | <u>0.50mm</u> |
|---------------|---------------|
| 121450-02310 | N/A |
| 121450-02380 | N/A |
| 121450-02370 | |
| 121450-02320 | N/A |
| 105311-23380 | N/A |
| N/A | N/A |

Liner, Pistons, Rings

- 3 121450-01100 Liner Assy
- 3 **121000-22091 Piston & Ring Assy Std**
- 3 721000-22500 Ring Set Std
- 3 105225-22300 Piston Pin
- 6 105225-22400 Circlip
- 3 **728171-23100 Con-Rod Assy**

- | <u>0.25mm</u> | <u>0.50mm</u> |
|---------------|---------------|
| N/A | N/A |
| 105225-22570 | N/A |
| 728170-22540 | N/A |

Cylinder Head

- 3 105225-11100 Inlet Valve
- 3 105225-11110 Exhaust Valve
- 6 121575-11121 Valve Springs
- 6 124950-11340 Valve Stem Seals
- 6 27310-070001 Cotter, Valve Spring

Filters-Belt

- 1 **128270-12540 Air Filter**
- 1 **104500-55710 Fuel Filter**
- 1 **121370-55730 Fuel Filter Bowl**
- 1 **24341-000440 F/ Filter Bowl O-ring**
- 1 **119660-35150 Oil Filter**
- 1 **25132-003000 V-Belt**

Fuel Injection/Oil Lines

- 1 **728370-51101 Fuel Injection Pump**
- 3 128170-51101 Plunger With Barrel
- 3 128170-51300 Valve W/Seat, Delivery Valve
- 3 **728170-53100 Fuel Injector**
- 3 124770-53000 Nozzle Assy
- 1 128370-59080 Fuel Line- Feed Pump - Strainer
- 1 128370-59081 Fuel Line- Strainer - Pump
- 1 128370-59810 Fuel Line- Fuel Injector No1
- 1 128370-59820 Fuel Line- Fuel Injector No2
- 1 128370-59830 Fuel Line- Fuel Injector No3
- 1 121256-52020 Fuel Lift Pump

Cooling /Sea Water

- 1 128270-42000 Sea Water Pump Assy
- 1 104211-42070 Impeller
- 1 124070-42060 Water Pump Shaft
- 1 104211-42090 Gasket, Cover
- 2 24107-062004 Shaft Bearings
- 1 N/A Seal, Lrg
- 1 104211-42100 Seal, Sml

Electrical Components

- 1 104271-67550 Engine Stop Cable
- 1 128170-77010 Starter Motor
- 1 124070-91250 Ignition Switch
- 1 124070-91290 Ignition Key

Cooling Hoses, Thermostat, Anodes

- 1 105582-49200 Thermostat
- 1 104211-49160 Thermostat Gasket
- 1 128270-49010 Hose, Pump - Bypass
- 1 128370-49020 Hose, Thermostat-Mixing
- 1 128270-49050 Hose, Bypass-Thermostat
- 2 27210-200300 Anode, Cylinder Block
- 1 27210-200300 Anode, Cylinder Head

