

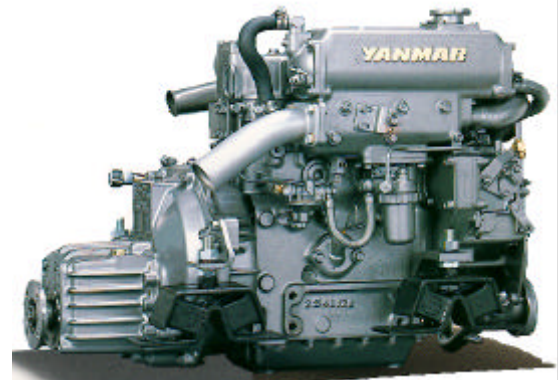
2QM20

Yanmar Marine Engine



Gaskets/Washers/O-rings

1	724772-92600	Gasket Set
1	124772-01340	Head Gasket From Serial Number 06998
1	124772-01330	Head Gasket Up to Serial Number 06997
1	124465-01751	Sump Gasket
1	124450-01512	Timing Cover Gasket (Liquid)
1	124450-11310	Bonnet Gasket
1	N/A	Inlet Manifold Gasket
1	124701-11911	Exhaust Manifold Gasket (4 Bolt)
1	124770-13130	Exhaust Manifold Gasket (2 Bolt)
4	104900-11450	Packing, Chamber
2	103854-11490	Insulator, Heat
1	124450-32020	Oil Pump Gasket
1	124085-02220	Crankshaft Seal (Flywheel End)
1	124460-02150	Brg Cap Gasket (Flywheel End)
1	124450-01800	Crankshaft Seal/Timing Cover



3QM 30 Marine Engine

Bearings

2	121250-02101	Main Bearing Std
2	124450-02110	Main Thrust Bearing
2	124450-23600	B/E Bearing Std
2	124450-23910	Piston Pin Bush

0.25mm

124764-02130
N/A
124450-23350
N/A

0.50mm

124764-02140
N/A
124764-23390
N/A

Liner, Pistons, Rings

2	724770-01901	Liner Assy
2	724790-22720	Piston & Ring Assy Std
2	724790-22500	Ring Set Std
2	104600-22300	Piston Pin
4	104600-22400	Circlip
2	724450-23100	Con-Rod Assy

0.25mm

N/A
N/A
N/A

0.50mm

N/A
N/A
N/A

Cylinder Head

2	104600-11100	Inlet Valve
2	104600-11110	Exhaust Valve
4	124772-11120	Valve Springs
4	124770-11340	Valve Stem Seals
4	27310-080001	Cotter, Valve Spring

Filters,

1	124770-12540	Air Filter
1	104500-55710	Fuel Filter
1	124085-35111	Oil Filter
1	124770-34800	Dipstick
1	25117-003151	V-Belt

Fuel Injection/Oil Lines

1	724770-51701	Fuel Injection Pump
2	124770-51100	Plunger With Barrel
2	124550-51301	Valve W/Seat, Delivery Valve
2	724770-53100	Fuel Injector
2	124770-53000	Nozzle Assy
1	121370-59030	Fuel Line- Fuel Lift Pump to Filter
1	121370-59010	Fuel Line- Fuel Filter to Inj Pump
1	124772-59810	Fuel Line- Fuel Injector No1
1	124772-59820	Fuel Line- Fuel Injector No2
1	124772-59500	Fuel Line- Overflow Return Line
1	105582-52010	Fuel Lift Pump

Cooling /Sea Water

1	724770-42701	Sea Water Pump Assy
1	128296-42070	Impeller - Main
1	104211-42070	Impeller - Bilge
1	Refer P/Book	Water Pump Shaft
1	124223-42140	Gasket Outer Plate
1	124223-42110	Gasket Inner Plate (Imp)
1	24422-153007	Lip Seal
1	124223-42080	Lip Seal
2	24101-062024	Shaft Bearings
1	524224-42020	Mounting Gasket

Electrical Components/V-Belt

1	124770-77010	Starter Motor
1	124070-91250	Ignition Switch
1	124070-91290	Ignition Key

Cooling Hoses, Thermostat, Anodes

1	124770-49200	Thermostat
1	104211-49160	Thermostat Gasket Cover
1	Refer P/Book	Cooling Hoses
3	27210-200300	Anodes

